Evnrace	Mail No	EV791973630US

Attorney Docket No	SHG-043P2

DECLARATION, POWER OF ATTORNEY, AND PETITION

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

CHEWABLE CAPSULE AND PRODUCTION METHOD THEREOF

(if applicable).

the specification of which (check one below):

(x)	is attached hereto.	
()	was filed on	as Application Serial No.
	or Express Mail No	, and was amended on

(X) was filed on 30/July/2004 as PCT International Application No. PCT/JP2004/011286, and as amended under PCT Article 19 on (if any).

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose to the United States Patent and Trademark Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations '1.56.

I hereby claim foreign priority benefits under Title 35, United States Code, '119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

Prior Foreign Application(s)			Priority Claimed?	
2003-284072 (Number)	Japan (Country)	31/07/2003 Day/Month/Year Filed	(X) Yes () No	
(Number)	(Country)	Day/Month/Year Filed	() Yes () No	
(Number)	(Country)	Day/Month/Year Filed	() Yes () No	
matter of each of the capplication in the mann '112, I acknowledge 'Office all information kode of Federal Regu	laims of this application ner provided by the first p the duty to disclose to known to me to be mate lations '1.56, which be	listed below and, insofation is not disclosed in the proparagraph of Title 35, Unthe United States Patential to patentability as decame available between international filing date of	rior United States ited States Code, t and Trademark efined in Title 37, the filing date of	
(Serial No.)	(Filing Date)	(Status: Patented, Pen	ding, or Abandoned)	
(Serial No.)	(Filing Date)	(Status: Patented, Pen	ding, or Abandoned)	
(Serial No.)	(Filing Date)	(Status: Patented, Pen	ding, or Abandoned)	
		of Wood, Herron & Eva DH 45202-2917, under o		

Carew Tower, 441 Vine Street, Cincinnati, OH 45202-2917, under customer number 26,875, my attorneys, with full power of substitute and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith.

Address all correspondence and telephone calls to:

Thomas W. Flynn Wood, Herron & Evans, LLP 2700 Carew Tower 441 Vine Street Cincinnati, OH 45202 Customer Number 26,875 Telephone (513) 241-2324

Wherefore I pray that Letters Patent be granted to me for the invention or discovery described and claimed in the foregoing specification and claims, and I hereby subscribe my name to the foregoing specification and claims, declaration, power of attorney, and this petition.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

ruii name oi inventor <u>Yuzo ASANO</u>	
Inventor's Signature Yuzo Osano	Date Jan. 24, 2006
Residence Inventor Yokohama-shi, Japan	Citizenship <u>Japan</u>
Post Office Address c/o MORINAGA MILK INDUS Development Laboratory, 1-83 Kanagawa-ken, Japan	TRY CO., LTD., Food Research & , Higashihara 5-chome, Zama-shi,
Full name of Inventor Kyoichi OSHIDA	
Inventor's Signature Know Ahr	Date_ ^{Jan} . 24, 2006
Residence Inventor Yamato-shi, Japan	Citizenship <u>Japan</u>
Post Office Address clo MORINAGA MILK INDUST <u>Laboratory</u> , 1-83, Higashihara Japan	FRY CO., LTD., Nutritional Science 5-chome, Zama-shi, Kanagawa-ken,

Full name of Inventor	Takanori KOBAYAS	SHI	
Inventor's Signature_	Lokanori Hoban	yashiDate_	Jan. 24, 2006
Residence Inventor_	Fujinomiya-shi, Jap	an Citizenship <u>Japan</u>	
	Shalome Miyakita 205, 1	135, Miyakita-cho, Fujinomiya-shi	<u>, Shizuoka-ken</u>